Boss® LPS
Low Pressure Systems

4" HAMMER UNION THREE-PIECE REPAIR NUT

Applications
- Replacement for damaged hammer union nuts where a wrench or tool is required to tighten or loosen the wing nut
- Used with male one-piece flange adapters

Size
- 4"

Features
- Repair nut is pinned and bolted for perfect alignment
- Nut can be installed on pre-existing hammer union assembly

Material
- Forged steel

Specifications
- Cold working pressure: **2000 PSI** (138 bar)
- When bolting together three-piece hammer union nuts, Dixon® recommends welding the seams of the split nut, or using Locktite® Threadlocker Red 2171™, to ensure that bolts do not loosen when in service. Bolt torque recommendation is 60 foot pounds.

Approval
- Meets AISI standards

Figure	Description	Part #
200/206	4" hammer union 3 piece repair nut	HU200400RN3

NOTE: See photos on back page for example

The Right Connection®

Dixon

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Three-Piece Repair Nut Assembled

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